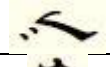
It would appear that there are three patterns:

A.) Favors the Unicode code-point glyph (as Jirimutu said is developer-friendly) – Baiti and Bolorsoft
B.) Favors the isolate (as Jirimutu said is user-friendly) – FangZhen and NotoSans
C.) Favors the isolate and the initial (as Jirimutu said is user-friendly) – White and Menkhsoft

Greg

SIBE	BAITI	FANG ZHEN	NOTO SANS	BOLORSOFT	WHITE	MENKHSOFT	
U+185D							
U+185E							
U+1861							
U+1863							
U+1864							
U+1865							
U+1868		*			*		
MANCHU	BAITI	FANG ZHEN	NOTO SANS	BOLORSOFT	WHITE	MENKHSOFT	
U+1873							
U+1874							

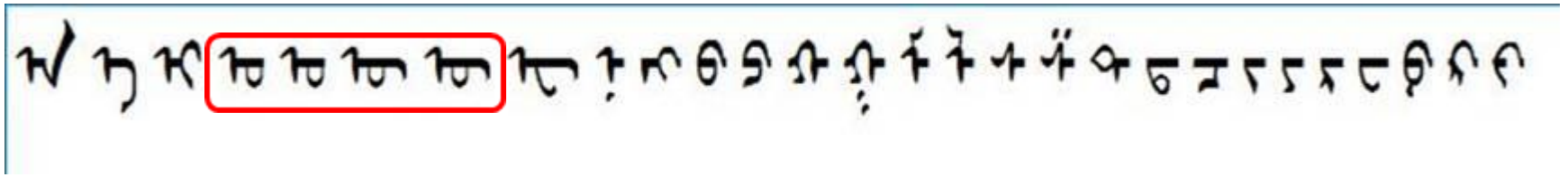
Asterisk (*) – Second Initial

Greg

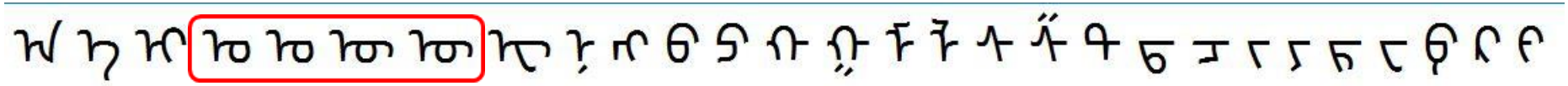
MONGOLIAN 1820-1842

MS BAITI

FANGZHEN



NOTOSANS



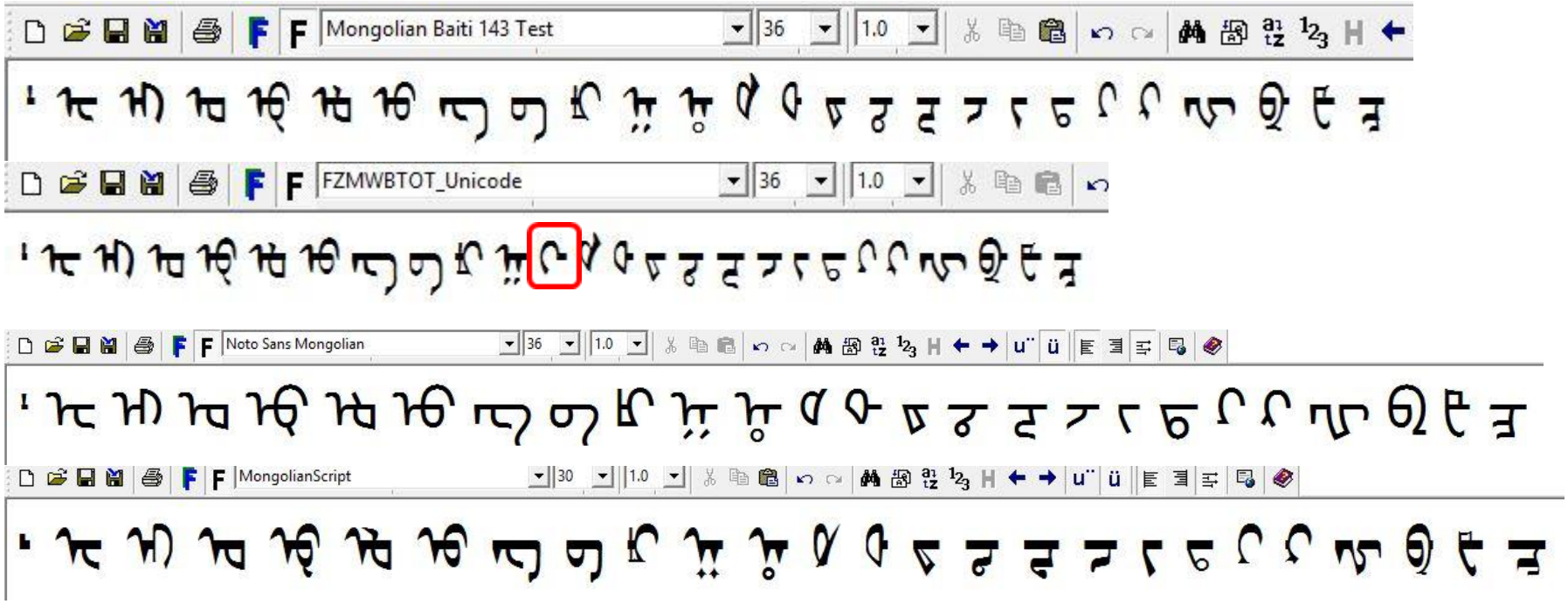
BS MONGOLIANSCRIPT

WHITE

MENKHSOFT FOLLOWS FANGZHEN EXACTLY HERE (Sept 28, 2015)

JADE BIRD
NOT AVAILABLE

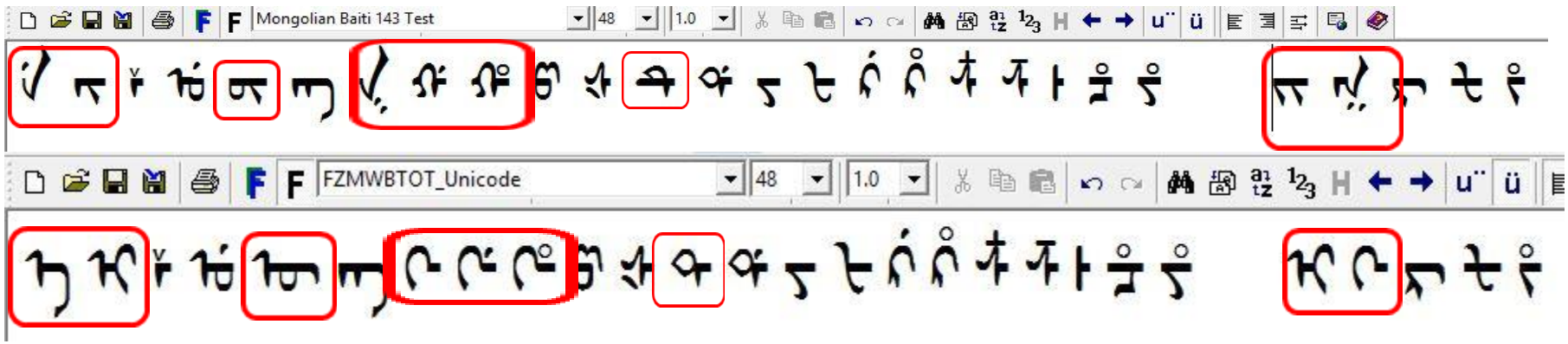
TODO 1843-185C

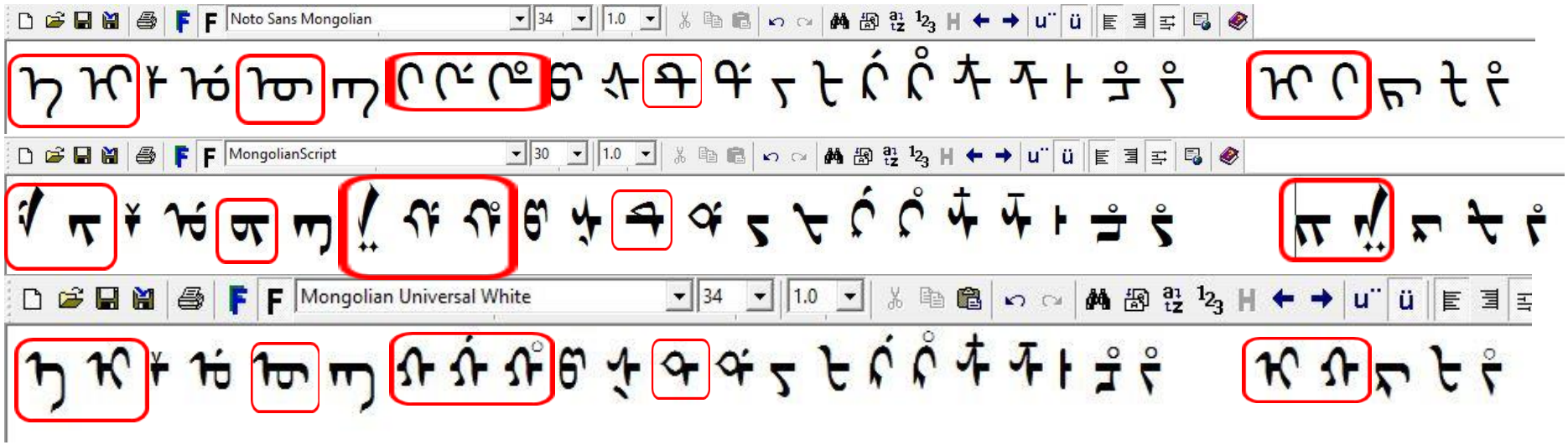


MENKHSOFT FOLLOWS BAITI EXACTLY except at U+184F where it follows WHITE (September 28, 2015)

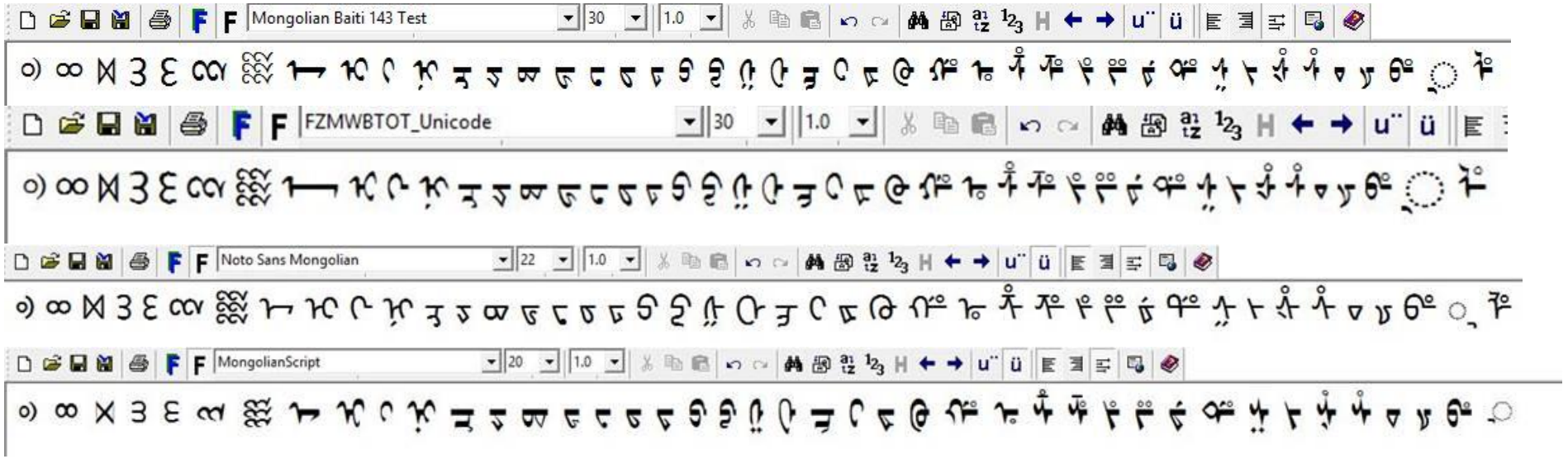
JADE BIRD
NOT AVAILABLE

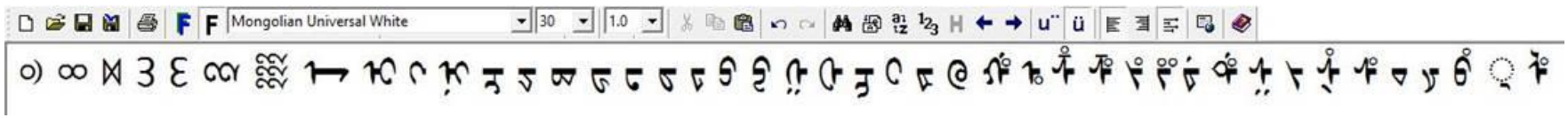
SIBE/MANCHU 185D-1877





ALI GALI 1880-18AA




Mongolian Universal White
30
1.0